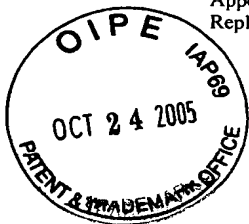
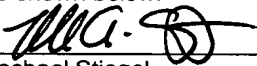


Application No.: 09/896,432
Appeal Brief dated 20 October 2005
Reply to Office Action of 10 August 2005



PATENT
TH-2094 (US)
RST:SWT

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Rachael Stiegel
Date: 10-21-05

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Application No.	:	09/896,432
Applicant	:	Edward P. Cernocky and Allen J. Lindfors
Filed	:	June 29, 2001
TC/A.U.	:	3663
Examiner	:	Daniel L. Greene
Docket No.	:	TH-2094

Commissioner for Patents
P. O. Box 1450
Alexandria, VA 22313-1450

Sir

APPELLANT'S BRIEF

The following brief is on appeal of a final rejection of claims of the above-identified U.S. patent application, the final rejection contained in an Office Action mailed on 10 August 2005, and a Notice of Appeal mailed by Applicant on 11 October 2005. This brief is filed in triplicate. Please charge to Shell Oil Company

Deposit Account No. 19-1800. It is respectfully requested that the Board consider the following arguments and reverse the final rejection of claims 1-14 in the above-identified application.

(i) Real Party in Interest

The invention of the present application is assigned to Shell Oil Company, which is the real party of interest in the present appeal.

(ii) Related Appeals and Interferences

Appellant previously appealed the rejection of claims 1-14. Subsequently, Examiner reopened prosecution. A copy of the Appeal Brief is included in **(x) Related Proceedings Appendix**.

(iii) Status of Claims

Claims 1-14 stand as finally rejected under 35 U.S.C. §103.

(iv) Status of Amendments

No amendments have been made after the issuance of the Office Action on 10 August 2005.

(v) Summary of Claimed Subject Matter

The present invention relates to a detonation device for selectively perforating a tubular with a designated explosive charge located downhole in a well bore as shown in **FIG 1** and **FIG 5** in the application. The device includes: the tubular **10**; the designated explosive charge attached to the tubular **18**; a wireless receiver **38**; microprocessor and control means **40** connected to said wireless receiver **38**; an explosive bridge wire **42**; high voltage supply means **44**; and energy storage and trigger means **46**, whereby a coded signal received by said wireless receiver **38** is decoded by the micro processor **40** and, if the code

designates that the respective explosive charge **18** is to be detonated, sends a signal to the trigger means which will supply high voltage to explosive bridge wire **42** which will create sufficient energy to initiate detonation of the respective explosive charge **18** and thereby perforating the tubular **10**. In an embodiment of the invention (see **FIG 1**, **FIG 5**, and **FIG 6**), the explosive bridge wire **42** includes: a circuit board **48** having an aperture therein; and an electrical circuit **52** formed on the board **48** with a portion of the circuit overlying the aperture forming a bridge **50**, the bridge **50** having dimensions smaller than the rest of the electrical circuit so that, upon application of power to the circuit, the bridge **50** will flash vaporize causing detonation of the nearby explosive charge **18**.

(vi) Grounds of Rejection to be Reviewed on Appeal

1. Whether claims 1-5 and 7 are unpatentable over Snider in view of Guerreri.
2. Whether claim 6 is unpatentable over Snider in view of Guerreri and further in view of Neyer.
3. Whether claims 8-12 and 11-14 are unpatentable over Snider in view of Abouav and further in view of Guerreri.
4. Whether claim 13 is unpatentable over Snider in view of Abouav, further in view of Guerreri as applied to claim 8 above, and further in view of Neyer.

(vii) Arguments

1. Rejection of claims 1-5 and 7 as unpatentable under 35 U.S.C. §103 is improper because there is no suggestion to combine the references and the references do not disclose all of the elements in the claims.

Examiner has failed to provide a prima facie basis for rejection because there is no suggestion to combine the references cited. Examiner asserts that "[i]t would have been obvious to one of ordinary skill in the art at the time the invention was made to employ Guerreri's apparatus in order to achieve the

benefits of a wireless system as well (i.e. no cost for wires, no management of wires, portability, etc.) as the desired effect of producing a blasting system, which is comprised of a plurality of detonator assemblies that are individually detonated by a wireless remote command source.” Examiner further states that Guerreri and Snider are analogous art because they both deal with detonation of explosives. This is not a sufficient suggestion to combine the references.

Snider and Guerreri are in fact nonanalogous art. Analogous art is art that is either in the field of technology of the claimed invention or deals with the same problem solved by the claimed invention. *In re Wood*, 559 F.2d 1032, 202 USPQ 171 (CCPA 1979). Snider relates to “a process or apparatus for establishing communication through the wall of a wellbore tubular. (see column 1, lines 6-8). Guerreri relates to “detonation of explosive charges using electrical detonators in environments *having high levels of extraneous electricity*. (see column 1, lines 9-13). More specifically, Guerreri relates to the detonation of explosives in hostage-taking situations in urban or highly concentrated areas (see column 1, lines 15-61). A wellbore tubular does not have high levels of extraneous electricity especially in comparison to the highly populated urban area described by Guerreri. Thus, Snider and Guerreri are neither in the same field of technology nor do they solve the same problem. One skilled in the art of establishing communication through the wall of a wellbore tubular would not look to combine elements of Snider with elements of Guerreri, a technology in the field of detonation in environments having high levels of extraneous electricity.

Even if there were a suggestion to combine the references, Examiner also fails to present a prima facie showing of obviousness because not all of the limitations of claim 1 are disclosed. Examiner asserts that Guerreri teaches “an electric blasting cap (104) with an explosive bridge wire and an energy storage and triggering means (110).” Guerreri does not disclose an explosive bridge wire. The firing mechanism in Guerreri is a capacitor discharge-blasting machine. Guerreri explains that “[s]uch devices are well known and comprise a capacitor

which stores a quantity of electricity. The capacitor is discharged into the firing circuit upon activation of a firing switch causing an electric blasting cap to detonate the explosive charge." (see column 6, lines 57-63). Upon application of power, the explosive bridge wire of claim 1 will flash vaporize and detonate the explosive charge. (see page 10, lines 19-21). Nowhere does Guerreri teach using a bridge wire for detonation.

2. Rejection of claim 6 as unpatentable under 35 U.S.C. §103 is improper because there is no suggestion to combine the references.

For the reasons presented in section 1 of this Appeal Brief, Snider and Guerreri are not analogous art; therefore, there is no suggestion to combine Snider, Guerri, and Neyer, and a prima facie showing of obviousness is not established. This rejection is therefore improper.

3. Rejection of claims 8-12 and 11-14 as unpatentable under 35 U.S.C. §103 is improper because there is no suggestion to combine the references and the references do not disclose all of the elements in the claims.

For the reasons presented in section 1 of this Appeal Brief, Snider and Guerreri are not analogous art; therefore, there is no suggestion to combine Snider, Guerri, and Abouav, and a prima facie showing of obviousness is not established. This rejection is therefore improper. Even if there were a suggestion to combine the references, Examiner also fails to present a prima facie showing of obviousness because not all of the limitations of claim 8 are disclosed. Agent has amended claim to include the limitation of attaching the explosive charge to the tubular such that the explosive charge is in direct contact with the tubular. This limitation is supported by the specification and is not suggested by the cited references.

4. Rejection of claim 13 as unpatentable under 35 U.S.C. §103 is improper because there is no suggestion to combine the references.

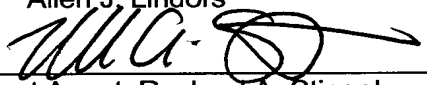
For the reasons presented in section 1 of this Appeal Brief, Snider and Guerreri are not analogous art; therefore, there is no suggestion to combine Snider, Guerri, Abouav, and Neyer, and a prima facie showing of obviousness is not established. This rejection is therefore improper.

For the reasons set forth above, the applicants assert that the rejections made by the Examiner are improper. Applicants therefore request that the Board reverse the Examiner's rejections, and allowance of the claims is respectfully requested.

Respectfully submitted,

Edward P. Cernocky and
Allen J. Lindors

By



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(viii) Claims Appendix

Claims under Appeal

US 09/896,432

1. (Previously presented) A detonation device for selectively perforating a tubular with a designated explosive charge located downhole in a well bore, said device comprising:

the tubular;

the designated explosive charge attached to the tubular;

a wireless receiver;

microprocessor and control means connected to said wireless receiver;

an explosive bridge wire;

high voltage supply means; and energy storage and trigger means,

whereby a coded signal received by said wireless receiver is decoded by the micro processor and, if the code designates that the respective explosive charge is to be detonated, sends a signal to the trigger means which will supply high voltage to explosive bridge wire which will create sufficient energy to initiate detonation of the respective explosive charge and thereby perforating the tubular.

2. (Original) The detonation device according to claim 1, wherein said coded signal allows selective detonation of a plurality of explosive charges individually.

3. (Original) The detonation device according to claim 1, wherein said coded signal allows selective detonation of a plurality of explosive charges in sequence.

4. (Original) The detonation device according to claim 1, wherein said coded signal allows selective detonation of a plurality of explosive charges in any desired pattern.

5. (Previously presented) The detonation device according to claim 1 wherein the wireless signal does not transmit the power to initiate detonation of the explosive charge thereby reducing the risk of accidental detonation of the explosive charge.

6. (Previously presented) The detonation device according to claim 1 wherein said explosive bridge wire comprises:
circuit board having an aperture therein;
an electrical circuit formed on said board with a portion of the circuit overlying said aperture forming a bridge, said bridge having dimensions smaller than the rest of the electrical circuit so that, upon application of power to the circuit, the bridge will flash vaporize causing detonation of the nearby explosive charge.

7. (Original) The detonation device according to claim 1 wherein said microprocessor includes digital signal processing logic.

8. (Previously presented) A method for selectively perforating a tubular with a designated explosive charge located downhole in a well bore, comprising the steps of:

attaching the explosive charge to the tubular such that the explosive charge is in direct contact with the tubular;

providing a detonating device having a wireless receiver, microprocessor and control means connected to said wireless receiver, at least one explosive bridge wire, high voltage supply means, and energy storage and trigger means; and

transmitting a coded signal to said wireless receiver to be decoded by the microprocessor and, if the code designates that the respective explosive charge is to be detonated, sends a signal to the trigger means which supplies high

voltage to the explosive bridge wire causing it to substantially instantly vaporize creating sufficient energy to initiate detonation of the respective explosive charge and thereby perforating the tubular.

9. (Original) The method according to claim 8, wherein said coded signal allows selective detonation of a plurality of explosive charges individually.

10. (Original) The method according to claim 8, wherein said coded signal allows selective detonation of a plurality of explosive charges in sequence.

11. (Original) The method according to claim 8, wherein said coded signal allows selective detonation of a plurality of explosive charges in any desired pattern.

12. (Previously presented) The method according to claim 8 wherein the coded signal does not transmit the power to initiate detonation of the explosive charge thereby reducing the risk of accidental detonation of the explosive charge.

13. (Previously presented) The method according to claim 8 wherein said explosive bridge wire comprises:

 circuit board having an aperture therein;

 an electrical circuit formed on said circuit board with a portion of the electrical circuit overlying said aperture forming a bridge, said bridge having dimensions smaller than the rest of the electrical circuit so that, upon application of power to the electrical circuit, the bridge will flash vaporize causing detonation of the nearby explosive charge.

14. (Previously presented) The method according to claim 8 wherein said microprocessor includes digital signal processing logic.

(ix) Evidence Appendix

Applicant and appellant's legal representative are not aware of any evidence that directly affects or could have a bearing on the Board's decision in the present appeal.

(x) Related Proceedings Appendix

Appellant previously appealed the rejection of claims 1-14. Subsequently, Examiner reopened prosecution. A copy of the Appeal Brief is provided beginning on the following page.

Respectfully submitted,
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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of)	
)	
Edward P. Cernocky and)	
Allen J. Lindfors)	
)	
Serial No. 09/896,432)	Group Art Unit: 3641
)	
Filed June 29, 2001)	Examiner: H. A. Blackner
)	
METHOD AND APPARATUS FOR)	November 19, 2004
DETONATING AN EXPLOSIVE CHARGE)	
)	
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COMMISSIONER FOR PATENTS		
Alexandria, VA 22313-1450		

SUBSTITUTE APPELLANT'S BRIEF

The following Substitute Appellant's Brief is on appeal of a final rejection of claims of the above-identified U.S. patent application, the final rejection contained in an Office action mailed on October 8, 2003, and a notice of appeal mailed by applicant on January 8, 2004. This brief is filed in triplicate. This Substitute Appellant's Brief is filed in response to a Notification of Non-Compliance with 37 CFR 1.192(c) mailed on July 13, 2004. The below amended brief addresses the issues raised by the Notification. No charge or fee should be required as a result of filing this Substitute Appellant's Brief, but if a fee is required, please charge to Shell Oil Company Deposit Account No. 19-1800. It is respectfully requested that the

Board consider the following arguments and reverse the final rejection of claims 1-14 in the above-identified application.

REAL PARTY IN INTEREST

The invention of the present application is assigned to Shell Oil Company, which is the real party of interest in the present appeal.

RELATED APPEALS AND INTERFERENCES

Appellant, and appellant's legal representative, are not aware of any appeals or interferences that directly affect or could directly be affected by or have a bearing on the Board's decision in the present appeal.

STATUS OF THE CLAIMS

Claims 1-14 stand as finally rejected under 35 U.S.C. §103(a).

STATUS OF AMENDMENTS

There are no amendments filed herewith or outstanding with respect to this application.

SUMMARY OF CLAIMED SUBJECT MATTER

The present invention relates to a detonation device for selectively perforating a tubular with a designated explosive charge located downhole in a well bore as shown in **FIG 1** and **FIG 5** in the application. The device includes: the tubular **10**; the designated explosive charge attached to the tubular **18**; a wireless receiver **38**; microprocessor and control means **40** connected to said wireless receiver **38**; an explosive bridge wire **42**; high voltage supply means **44**; and energy storage and trigger means **46**, whereby a coded signal received by said wireless receiver **38** is decoded by the micro processor **40** and, if the code designates that the respective explosive charge **18** is to be detonated, sends a

signal to the trigger means which will supply high voltage to explosive bridge wire **42** which will create sufficient energy to initiate detonation of the respective explosive charge **18** and thereby perforating the tubular **10**. In an embodiment of the invention (see **FIG 1**, **FIG 5**, and **FIG 6**), the explosive bridge wire **42** includes: a circuit board **48** having an aperture therein; and an electrical circuit **52** formed on the board **48** with a portion of the circuit overlying the aperture forming a bridge **50**, the bridge **50** having dimensions smaller than the rest of the electrical circuit so that, upon application of power to the circuit, the bridge **50** will flash vaporize causing detonation of the nearby explosive charge **18**.

GROUND OF REJECTION TO BE REVIEWED ON APPEAL

1. Whether claims 1-5 and 7 are patentable under 35 U.S.C. §103(a) over Babour in view of Guerreri.
2. Whether claim 6 is patentable under 35 U.S.C. §103(a) over Guerreri in view of Neyer.
3. Whether claims 8-12 and 14 are patentable under 35 U.S.C. §103(a) over Babour in view of Abouav, and further in view of Guerreri.
4. Whether claim 13 is patentable under 35 U.S.C. §103(a) over Babour in view of Abouav, and further in view of Guerreri in further in view of Neyer

ARGUMENTS

1. Rejection of claims 1-5 and 7 lacking in the combination of Babour and Guerreri et al. is improper because all elements are not present in these references, and there is no suggestion to combine.

Claims 1-5 and 7 stand as rejected over Babour et al. (US patent no. 5,467,823) in view of Guerreri et al. (US patent 4,884,506).

To form a *prima facie* case of obviousness, three basic criteria must be met. First, there must be some suggestion or motivation, either in the references themselves or in the knowledge generally available to one of ordinary skill in the art to modify the references or to combine reference teachings. Second, there must be a reasonable expectation of success. Finally, the prior art reference (or references when combined) must teach or suggest all the claim limitations. MPEP § 2142, citing *in re Vaeck*, 947 F.2d 488, 20 USPQ2d 1438 (Fed. Cir. 1991). The present rejections state as a motivation to combine the references, in particular, Babour et al. to form a *prima facie* basis for the rejection, “[I]t would have been obvious to one of ordinary skill in the art at the time the invention was made to employ Guerreri’s remote detonation device in order to assemble a detonation device that can operate within an environment having high levels of extraneous electricity including stray ground currents, electromagnetic fields, and radio frequency energy.”(final rejection, mailed October 8, 2003, page 3) This is not a sufficient suggestion to combine the references because there is no evidence that a wellbore has high levels of extraneous electricity including stray ground currents, electromagnetic fields, and radio frequency energy. In fact, a wellbore is about as well grounded as a piece of metal can be. Further, if there were extraneous electrical signals, one of ordinary skill in the art might tend to favor a hard-wired system such as the wire used to communicate with the shaped charges as suggested by Guerreri. This rationale is closer to a teaching away than a suggestion to combine the references.

Even if combined, the element of perforation of the tubular with the designated explosive charge is not taught or suggested in the combined references. Thus a proper *prima facie* basis for the rejection is not provided. Babour et al. suggests a system for installing sensors in a cemented region around a wellbore, and then perforating the cement around the casing. Babour et al. uses a hard wire connection to control a detonation of shaped charges to perforate the cement without damaging the casing. The goal of Babour et al. is

to provide communication to the monitor from the formation surrounding the wellbore through the cement. In FIG. 5 of Babour et al., a separate uncased wellbore is used to place the sensor in the formation, and then the cement is perforated to provide communication between the sensor and the formation. In neither embodiment is a tubular perforated by the remotely controlled shaped charge. For example, in col 3, lines 9-11, "the pressure gauge 14 remains isolated from the fluid flowing into the string 13 from the producing reservoir R2". Perforated casings are shown in the figures, but the invention of Babour et al. is to place a sensor outside of the casing, and then perforate the cement around the casing to provide communications between the sensor and the formation around the casing.

Guerreri et al. suggests a remote detonation system for detonation of explosive charges selectively. Guerreri et al.'s system is suggested for use in applications where the charge is transported to a hazardous location by a remote controlled tractor, and then detonated (e.g. military applications). It is not suggested that the remote detonation system of Guerreri et al. be used to perforate wellbores or tubulars as in the present system.

2. Basis for rejection of claims 6 is lacking in the combination of Guerreri in view of Neyer because all elements are not present in these references, and there is no suggestion to combine the references.

The arguments above related to the lack of a suggestion to combine Guerreri with the other references of record are also applicable to the present rejection, and are not repeated.

Neyer suggests a shaped bridge slapper having a pair of spaced conductive lands on a substrate; a bridge member between the spaced conductive lands, the bridge member having a curved shape and a cavity herein, and a flyer layer extending over the bridge member. The present invention includes circuit board having an aperture therein; an electrical circuit formed on the board with a

portion of the circuit overlying said aperture forming a bridge, the bridge having dimensions smaller than the rest of the electrical circuit so that, upon application of power to the circuit, the bridge will flash vaporize causing detonation of the nearby explosive charge. The invention of claim 6 detonates a charge by vaporization of the bridge, not the slapper mechanism of Neyer. This element is therefore lacking in the combination of Neyer and Guerreri.

Also lacking in the combination of Guerreri et al. and Neyer is any mention of perforation of a wellbore tubular.

3. Basis for rejection of claims 8-12 and 14 lacking in the combination of Babour in view of Abouav, and further in view of Guerreri because all elements are not present in these references, and there is no suggestion to combine the references.

Claims 8-12 and 14 stand as rejected over Babour et al. with Guerreri et al. and Abouav (US patent no. 5,090,321). Abouav suggests an actuator for use in conjunction with a detonator for blasting that includes, which on receiving input signals generates an output arm signal to arm a detonator, and then after a predetermined delay an output actuate signal to fire the detonator and an associated explosive charge. Arguments discussed above addressing the rejection of claims 1-5 and 7 are equally applicable to this rejection because Abouav does not add to Babour et al. and Buerreri the elements missing from the rejection of the claims. Nor does Abouav supply a suggestion to combine Guerreri and Babour.

4. Basis for rejection of claims 13 is lacking in the combination of Babour in view of Abouav, and further in view of Guerreri in further in view of Neyer because all elements are not present in these references, and there is no suggestion to combine the references.

The four references of this rejection do not contain elements of vaporization of the bridge as required by claim 13 (as discussed above with regard to rejection of claim 6), nor the perforation of the tubular with the designated explosive charge (as discussed with regard to rejection of claims 1-5 and 7 above). Further, as discussed above with regard to rejection of claims 1-5 and 7, there is no suggestion to combine Babour and Guerreri.

CONCLUSION

For the reasons set forth above, the applicants assert that the rejections made by the Examiner are improper. Applicants therefore request that the Board reverse the Examiner's rejections, and allowance of the claims is respectfully requested.

Respectfully submitted,
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CLAIMS APPENDIX

Claims under Appeal

US 09/896,432

1. A detonation device for selectively perforating a tubular with a designated explosive charge located downhole in a well bore, said device comprising:
 - the tubular;
 - the designated explosive charge attached to the tubular;
 - a wireless receiver;
 - microprocessor and control means connected to said wireless receiver;
 - an explosive bridge wire;
 - high voltage supply means; and energy storage and trigger means,whereby a coded signal received by said wireless receiver is decoded by the micro processor and, if the code designates that the respective explosive charge is to be detonated, sends a signal to the trigger means which will supply high voltage to explosive bridge wire which will create sufficient energy to initiate detonation of the respective explosive charge and thereby perforating the tubular.
2. The detonation device according to claim 1, wherein said coded signal allows selective detonation of a plurality of explosive charges individually.
3. The detonation device according to claim 1, wherein said coded signal allows selective detonation of a plurality of explosive charges in sequence.
4. The detonation device according to claim 1, wherein said coded signal allows selective detonation of a plurality of explosive charges in any desired pattern.
5. The detonation device according to claim 1 wherein the wireless signal does not transmit the power to initiate detonation of the explosive charge thereby reducing the risk of accidental detonation of the explosive charge.
6. The detonation device according to claim 1 wherein said explosive bridge wire comprises:

circuit board having an aperture therein;

an electrical circuit formed on said board with a portion of the circuit overlying said aperture forming a bridge, said bridge having dimensions smaller than the rest of the electrical circuit so that, upon application of power to the circuit, the bridge will flash vaporize causing detonation of the nearby explosive charge.

7. The detonation device according to claim 1 wherein said microprocessor includes digital signal processing logic.

8. A method for selectively perforating a tubular with a designated explosive charge located downhole in a well bore, comprising the steps of:

attaching the explosive charge to the tubular;

providing a detonating device having a wireless receiver, microprocessor and control means connected to said wireless receiver, at least one explosive bridge wire, high voltage supply means, and energy storage and trigger means; and

transmitting a coded signal to said wireless receiver to be decoded by the microprocessor and, if the code designates that the respective explosive charge is to be detonated, sends a signal to the trigger means which supplies high voltage to the explosive bridge wire causing it to substantially instantly vaporize creating sufficient energy to initiate detonation of the respective explosive charge and thereby perforating the tubular.

9. The method according to claim 8, wherein said coded signal allows selective detonation of a plurality of explosive charges individually.

10. The method according to claim 8, wherein said coded signal allows selective detonation of a plurality of explosive charges in sequence.

11. The method according to claim 8, wherein said coded signal allows selective detonation of a plurality of explosive charges in any desired pattern.

12. The method according to claim 8 wherein the coded signal does not transmit the power to initiate detonation of the explosive charge thereby reducing the risk of accidental detonation of the explosive charge.

13. The method according to claim 8 wherein said explosive bridge wire comprises:

- circuit board having an aperture therein;

- an electrical circuit formed on said circuit board with a portion of the electrical circuit overlying said aperture forming a bridge, said bridge having dimensions smaller than the rest of the electrical circuit so that, upon application of power to the electrical circuit, the bridge will flash vaporize causing detonation of the nearby explosive charge.

14. The method according to claim 8 wherein said microprocessor includes digital signal processing logic.